

47177 Conrad Anderson Rd Hammond, LA 70401

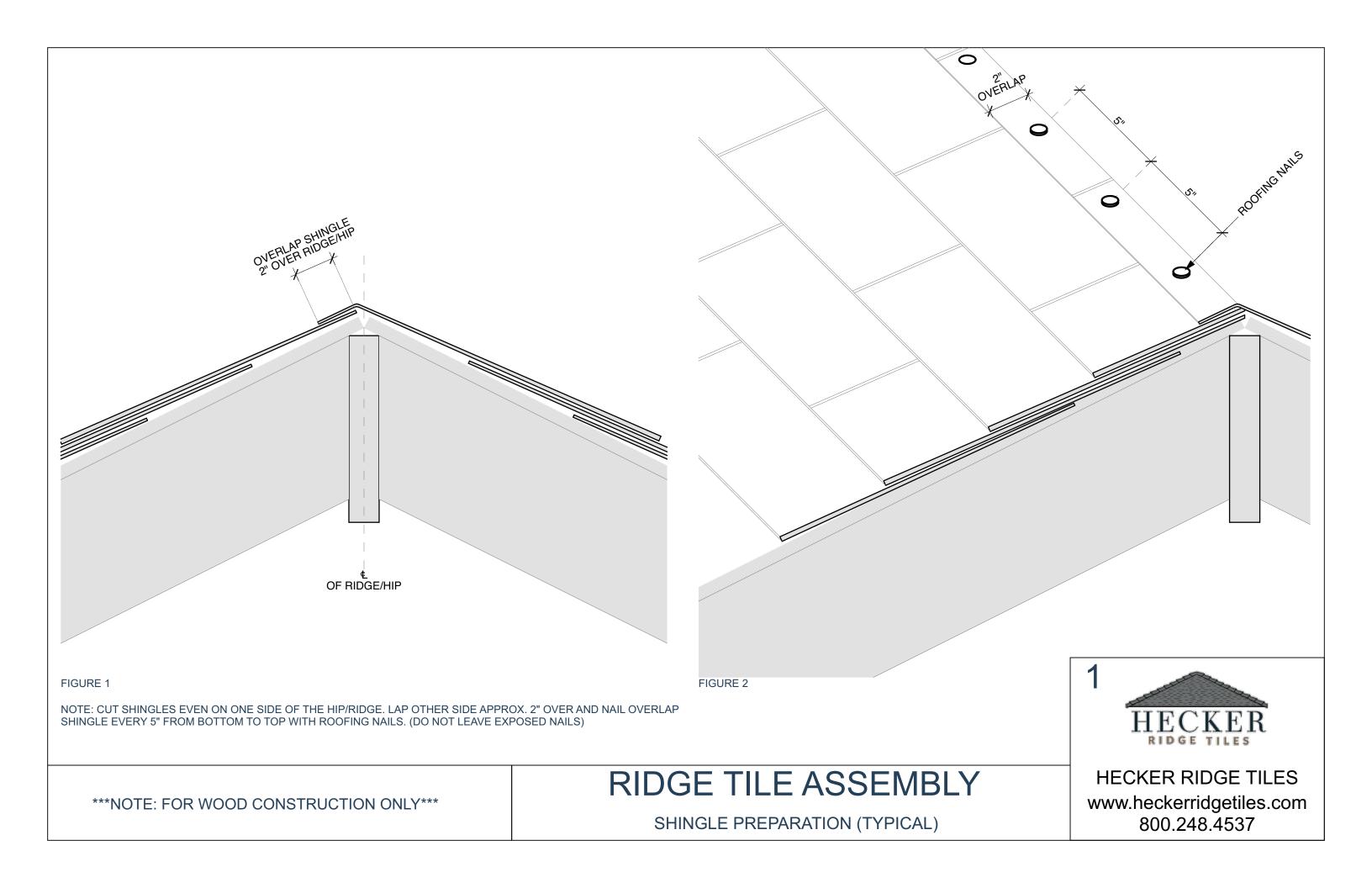
www.heckerridgetiles.com 800.248.4537

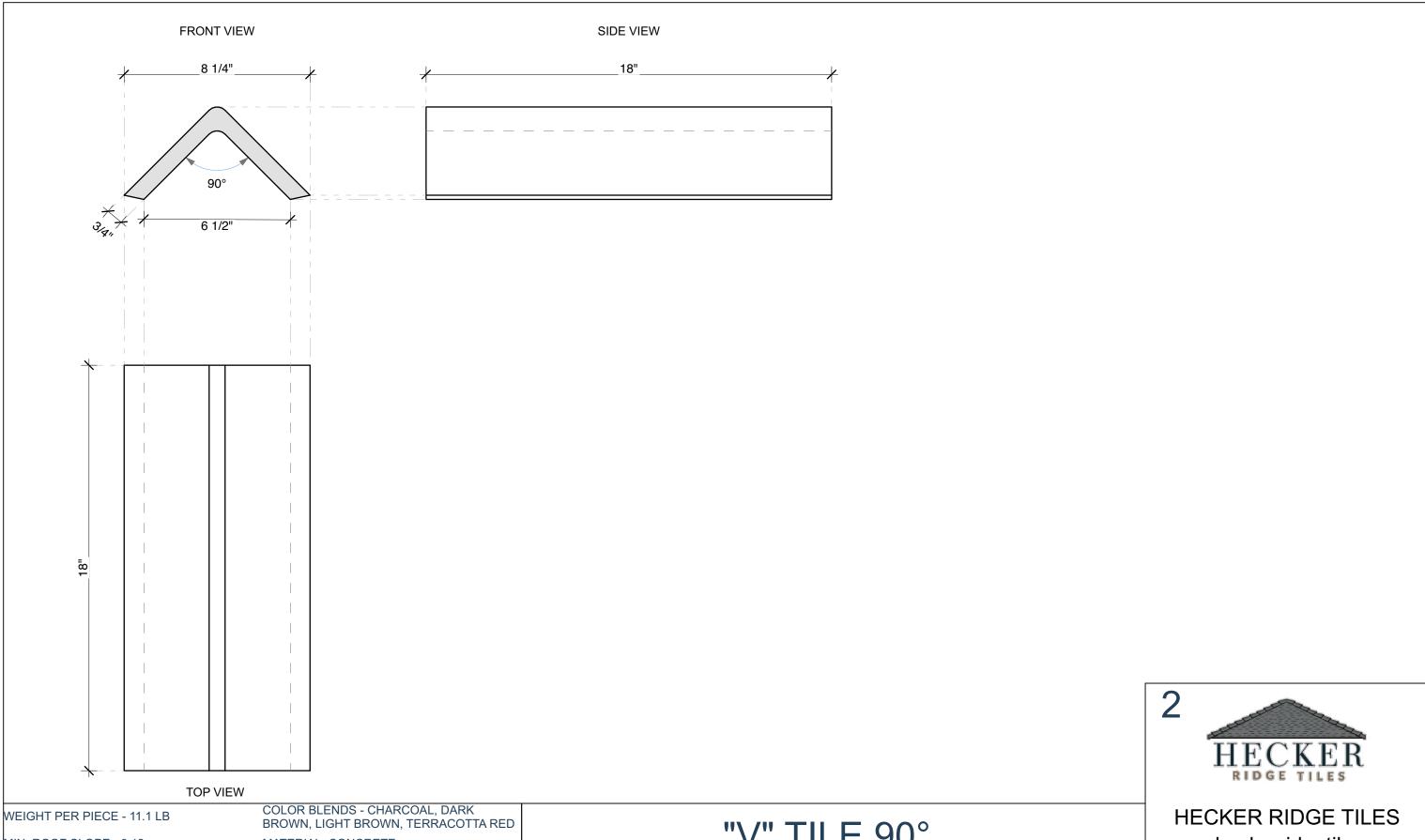
INSTALLATION MANUAL

FOR WOOD CONSTRUCTION

INDEX:

- 1. SHINGLE PREPARATION
- 2. "V" TILE 90° CUT SHEET
- 3. "V" TILE 115° CUT SHEET
- 4. "V" TILE FASTENER DETAIL
- 5. "V" TILE ASSEMBLY
- 6. "V" TILE ROOF CONDITIONS & 3 WAY MITER DETAIL
- 7. LAP RIDGE TILE CUT SHEET
- 8. LAP RIDGE TILE FASTENER DETAIL
- 9. LAP RIDGE TILE ASSEMBLY
- 10. LAP RIDGE TILE ROOF CONDITIONS & 3 WAY MITER DETAIL

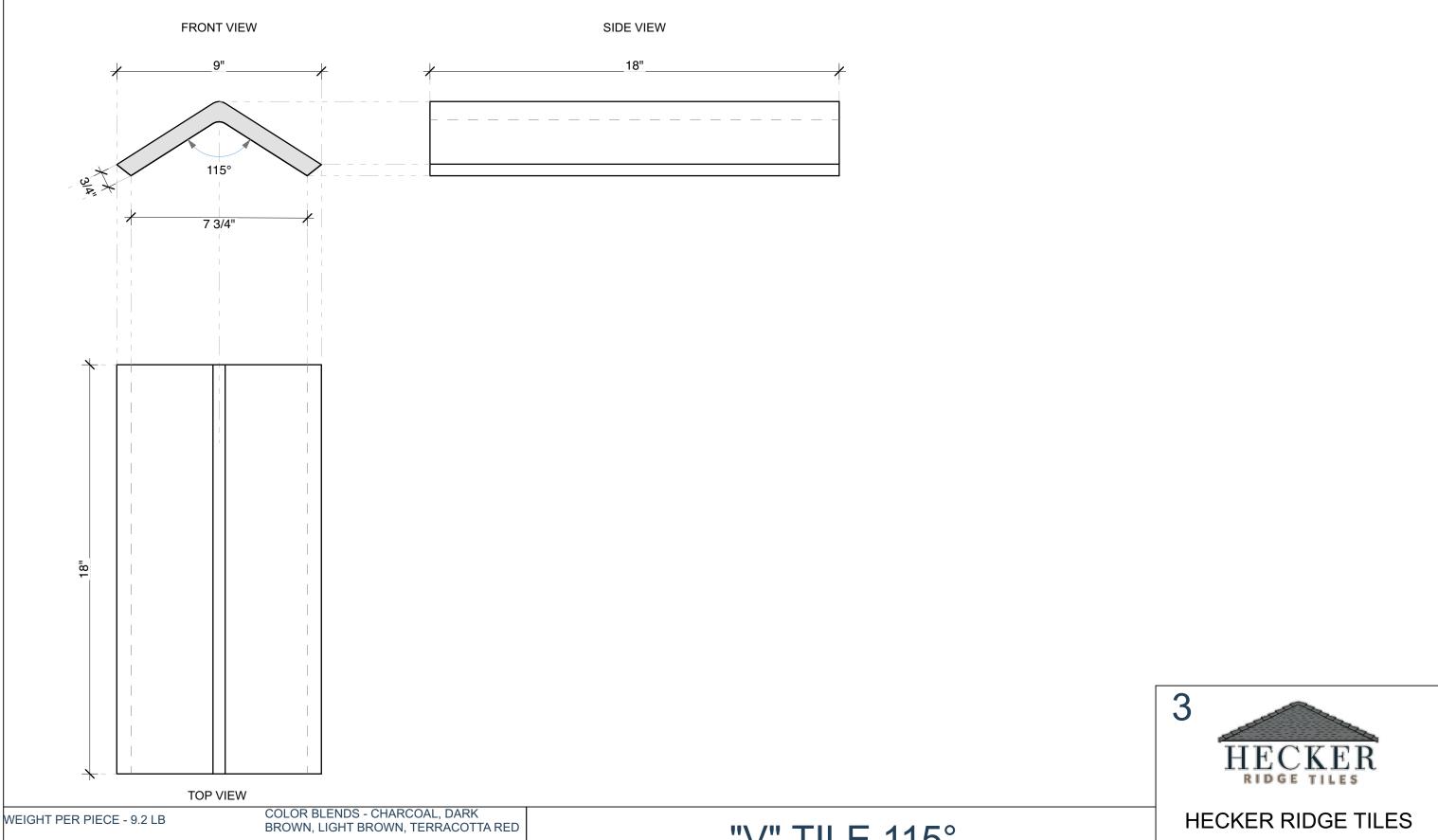




MIN. ROOF SLOPE - 3:12 BASE TEXTURE: SMOOTH MATERIAL: CONCRETE

"V" TILE 90°

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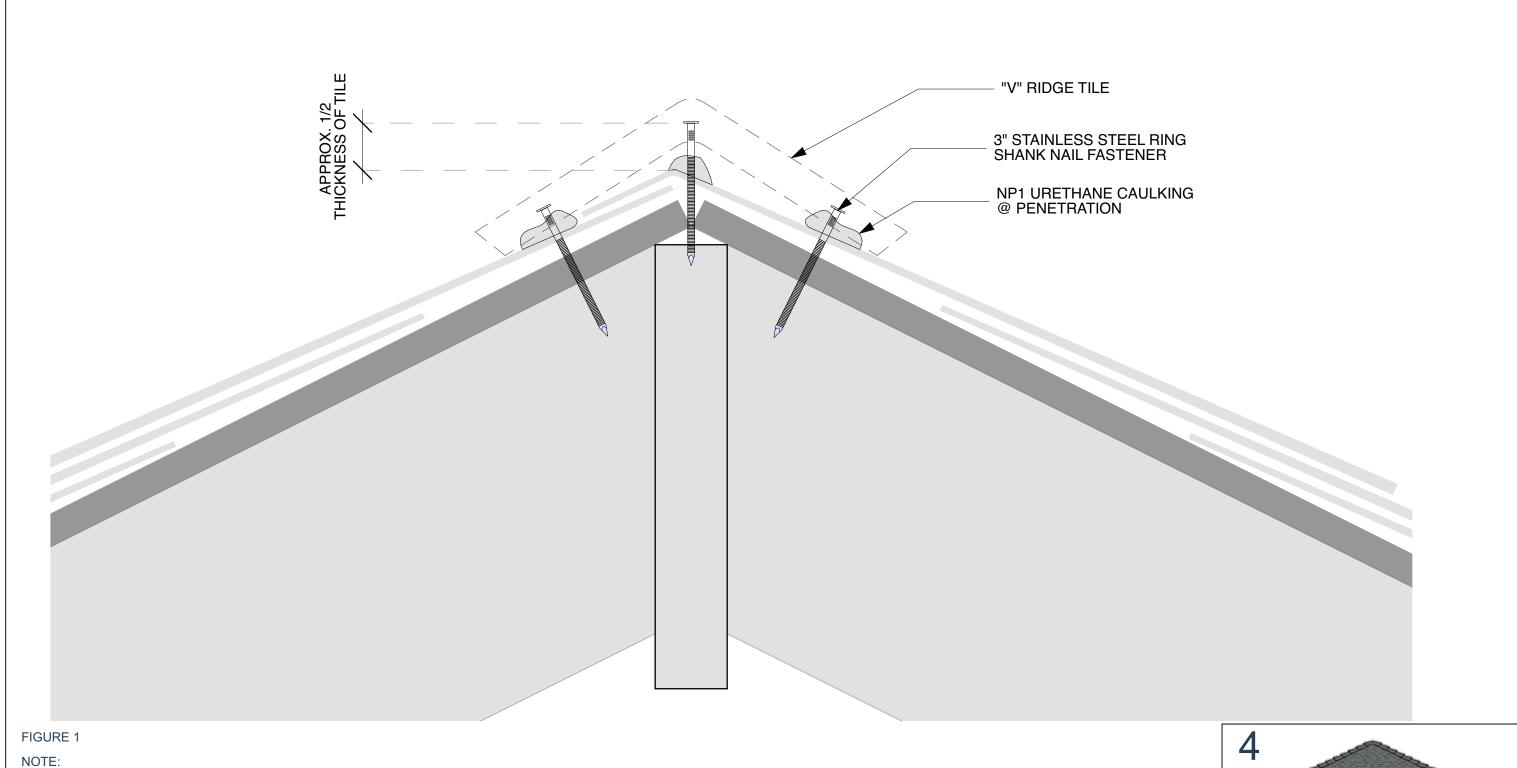


MIN. ROOF SLOPE - 3:12 BASE TEXTURE: SMOOTH

MATERIAL: CONCRETE

"V" TILE 115°

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USE (3) STAINLESS STEEL RING SHANK NAILS W/ NP1 URETHANE CAULKING WHERE NAIL PENETRATES THE SHINGLE AND ROOF DECKING TO FASTEN TILES TO ROOF.

STAINLESS STEEL RING SHANK NAILS TO BE INSTALLED APPROX. HALF WAY THE THICKNESS OF THE TILE.

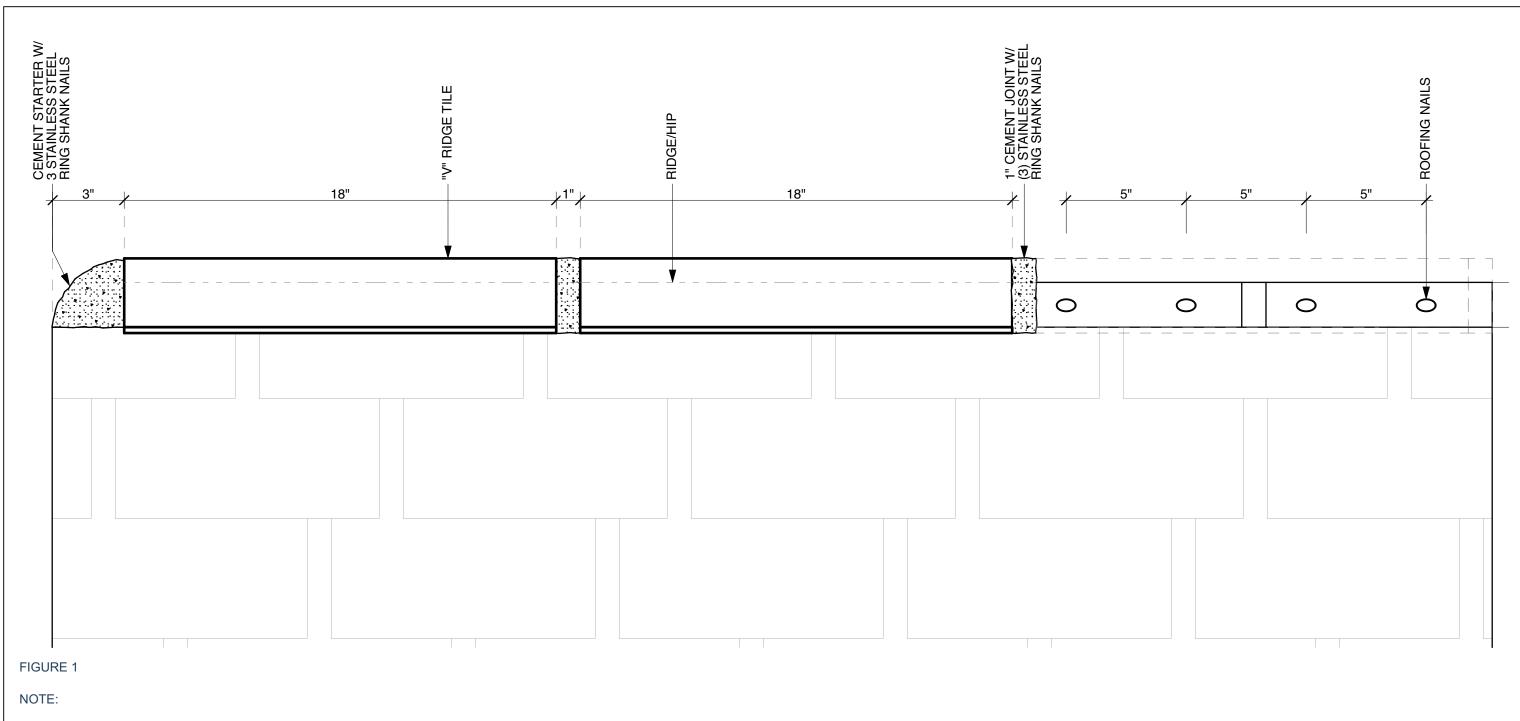
NOTE: FOR WOOD CONSTRUCTION ONLY

RIDGE TILE ASSEMBLY

"V" TILE FASTENER DETAIL



HECKER RIDGE TILES www.heckerridgetiles.com 800.248.4537



MIX TWO PARTS SAND WITH 1 PART PORTLAND TYPE 1-2 CEMENT TO BE USED @ JOINTS, MITER 3 WAYS, AND HIP/GABLE STARTERS.

JOINTS TO BE APPROX. 1" WIDTH FROM THE TOP OF THE TILE DOWN TO THE SHINGLE ROOF.

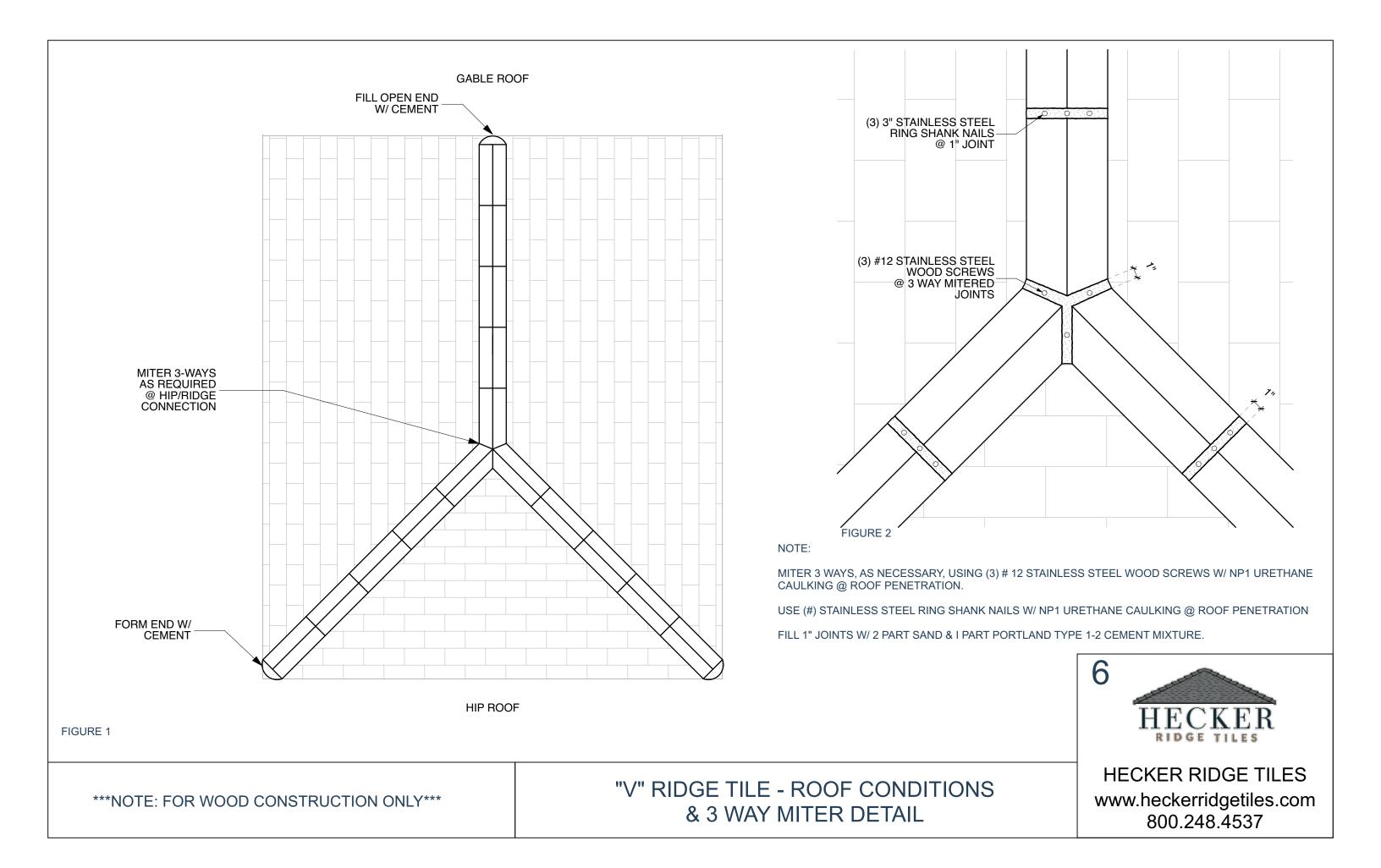
CEMENT HIP/GABLE STARTER USING (3) 3" STAINLESS STEEL RING SHANK NAILS WITH NP1 URETHANE CAULKING @ ROOF PENETRATION.

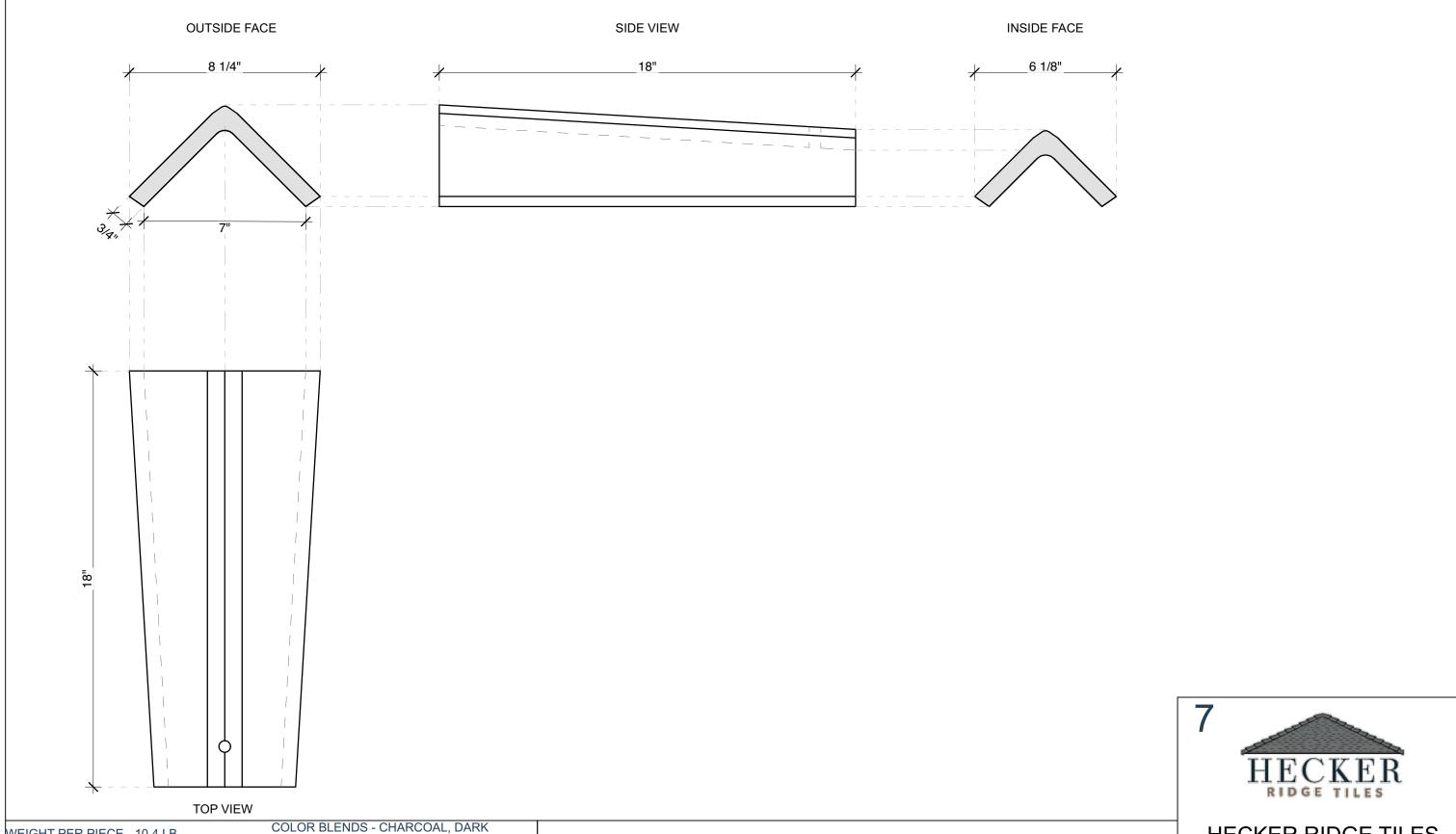
NOTE: DO NOT BLOCK WATER ON VALLEYS OR WALL FLASHINGS

RIDGE TILE ASSEMBLY
"V" TILE



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WEIGHT PER PIECE - 10.4 LB

MIN. ROOF SLOPE - 3:12

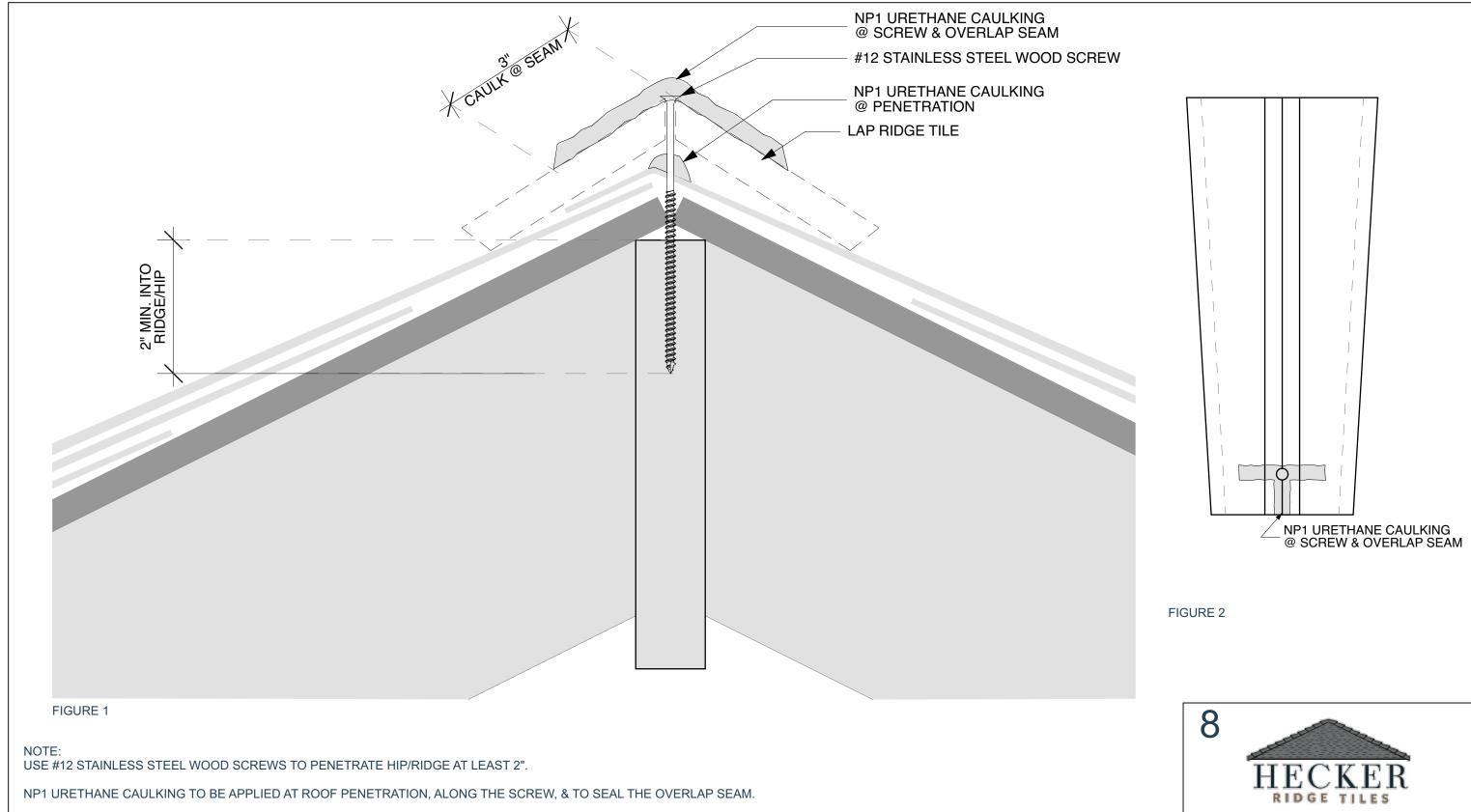
BASE TEXTURE: SMOOTH

COLOR BLENDS - CHARCOAL, DARK BROWN, LIGHT BROWN, TERRACOTTA RED

MATERIAL: CONCRETE

LAP RIDGE TILE

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NOTE: FOR WOOD CONSTRUCTION ONLY

RIDGE TILE ASSEMBLY LAP RIDGE TILE FASTENER DETAIL



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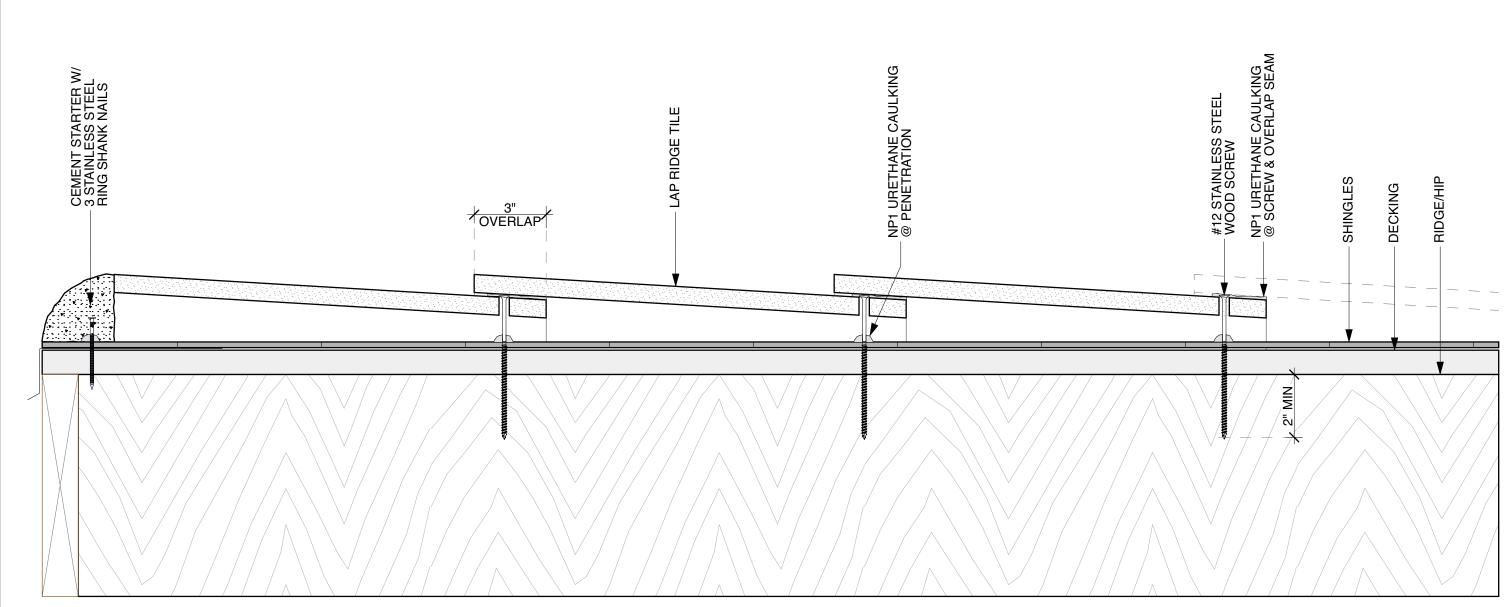


FIGURE 1

NOTE:

MIX TWO PARTS SAND WITH 1 PART PORTLAND TYPE 1-2 CEMENT TO BE USED @ 3 WAY MITRE AND HIP/GABLE STARTERS.

CEMENT HIP/GABLE STARTER USING (3) 3" STAINLESS STEEL RING SHANK NAILS WITH NP1 URETHANE CAULKING @ ROOF PENETRATION.

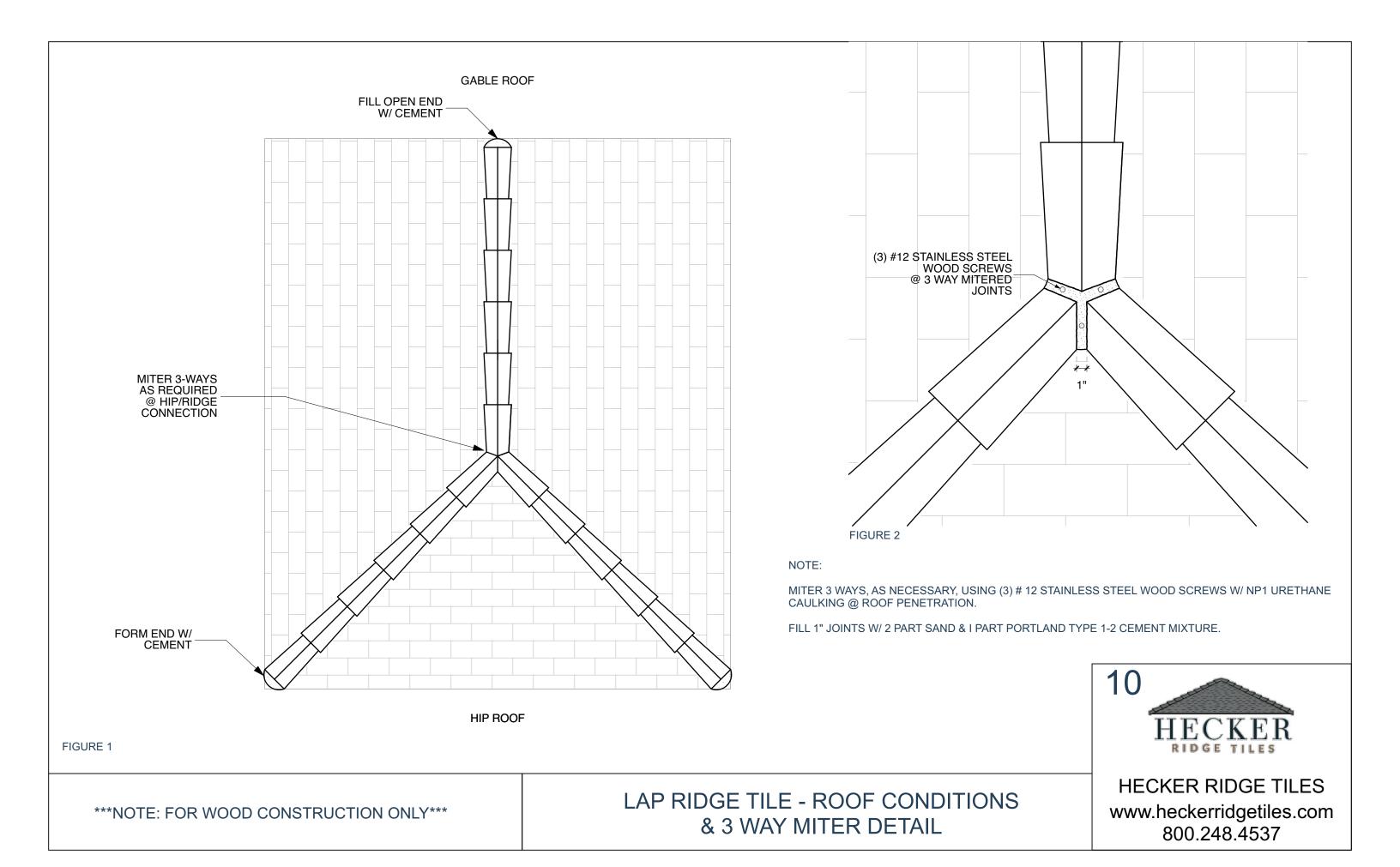
APPROX. 3" OVERLAP BETWEEN RIDGE TILES & APPLY NP1 URETHANE CAULKING @ SCREW AND OVERLAP SEAM TO SEAL.

NOTE: DO NOT BLOCK WATER ON VALLEYS OR WALL FLASHINGS

RIDGE TILE ASSEMBLY
LAP RIDGE TILE



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ENGINEER

NEMO etc.

353 Christian Street, Unit #13 Oxford, CT 06478 (203) 262-9245

EVALUATE

TEST

CONSULT

Laboratory Report 4c-HRT-23-LSOTM-01.A.R2

Uplift Resistance Testing

of

Lap Ridge and V Ridge Tiles

in accordance with

SSTD 11-97

Prepared for: Hecker Ridge Tile, LLC

47177 Conrad Anderson Rd. Hammond, LA 70401 c/o: John Hecker

Test Lab: NEMO etc.

10 Mauney Court Columbia, SC 29201

Date of Issuance: 2023-09-14

Revision 2: 2023-10-10











Laboratory Report 4c-HRT-23-LSOTM-01.A.R2 Hecker Ridge Tile, LLC Revision 2: 2023-10-10

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LABORATORY REPORT

CLIENT OBJECTIVE

Establish wind uplift resistance performance of proprietary hip and ridge tile configurations.

TESTING SCOPE

Uplift resistance testing of Lap Ridge and V Ridge tiles in accordance with SBCCI-SSTD 11-99.

SAMPLES				
Insulation / Coverboards	Ву			
V Ridge Tiles	Hecker Ridge Tiles			
Lap Ridge Tiles	Hecker Ridge Tiles			
ADHESIVE / PRIMERS	Ву	_		
MasterSeal NP 1	MBCC Group			
APOC 705 Polyset RTA-1 Roof Tile Adhesive	APOC / ICP Construction			
SAKRETE® Portland Cement Type I-II	SAKRETE			
FASTENERS / PLATES	Ву			
#12 x 4-in. Stainless Steel wood screws	Generic			
3-in. Stainless Steel ring shank nails	Generic			

		TEST PRO	OGRAM		
	PROJECT	Di	URATION	PE	RSONNEL
NUMBER:	4a-HRT-23-LSOTM-01	PSA SIGNED:	2023-04-18	NEMO:	C. Phillips
CLIENT REFEREN	NCE: N/A	MATERIALS RECEIVED:	2023-06-16		
MD NOTIFICATION: N/A		TEST START:	2023-07-28	CLIENT (BUILDS):	M. Miller
	TRACEABILITY	TEST END:	2023-08-10		
VIA:	Product Labels			CLIENT (TEST):	M. Miller
By:	Client				
DATE:	N/A				

APPENDICES

Appendix 1 Statement of Limitation

Appendix 2 Decision Rule 1

Appendix 3 Traceability

Appendix 4 Tests, Standards, Equipment and Outsourced Log

Appendix 5 Standard References

1.



UPLIFT RESISTANCE:

1.1 Specimen Preparation:

Six (6) specimens are constructed by client-representatives for each build combination and witnessed by NEMO etc. and client personnel. The panels are allowed a maximum cure-time of 28-days.

Build #1: Lap Ridge Tile with MasterSeal NP

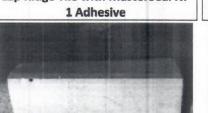


Fig. 1a. #12 x 4"-screw installed at tail (backmost hole) of Lap Ridge Tile

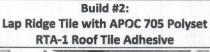




Fig. 2a. #12 x 4"-screw installed at tail (backmost hole) of Lap Ridge Tile



Fig. 2b. APOC 705 Polyset RTA-1 Roof Tile Adhesive applied to fastened tail of Lap Ridge



applied to V Ridge Tiles, encasing the ring shank



Fig. 2c. Lap Ridge Tile finished instalation



Build #3: V Ridge Tile with ring shank nails encased in SAKRETE Portland Cement Type I-II



Fig. 3a. V Ridge Tiles with three (3) ring shank nails adjacent to the tail

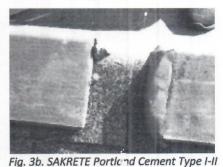


Fig. 3c. V Ridge Tile finished installation

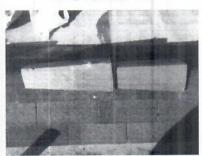


Fig. 1b. Two 6-in. long 0.25-in. wide

beads of MasterSeal NP 1 at fastened tail of Lap Ridge Tile

Fig. 1c. Lap Ridge Tile finished instalation

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1.2 Procedure:

Using a load application frame, load is applied to the epoxy bolt at a rate to cause a deflection of approximately 1-in. per min.

1.3 Results:

		TABLE 1A: TEST RESULTS, B LAP RIDGE TILE WITH MASTER					
ATTACHMENT:	#12 x 4-in. Stainless Steel wood screw at back-most hold of tile, 3-in. head lap, embedded minimum 2 inches into the 2x6 ridge board/structural member.						
ADHESIVE RATES:		MasterSeal NP 1: Two (2) 0.25-in. wide x 6-in. long beads of across tile-width at the 3-in. headlap and one (1) 0.25-in. x 3-in. long bead longitudinally across the fastener location					
CURE TIME (DAYS):	14						
Specimen #	Failing Load, lbf	Mode of Failure	Tile Deflection, in.	Tile Rotation			
1	431.5	Fastener Withdrawal	< 0.25	None			
2	420.0	Fastener Withdrawal	< 0.25	None			
3	350.0	Fastener Withdrawal	< 0.25	None			
4	433.0	Fastener Withdrawal	< 0.25	None			
5	335.5	Fracture Tile	< 0.25	None			
6	357.5	Fracture Tile	< 0.25	None			
		Tile surface area, sq. ft	1.:	3			
	Fastening sy	stem contribution to uplift, lbf	188	3.9			
		Uplift resistance, psf	145	i.3			
	Allowa	ble overturning moment, ft-lbf	23	9			
	Lowest fail	ure overturning moment, ft-lbf	18	4			

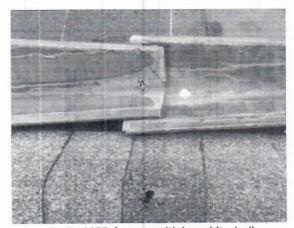


Fig. 4a. MOF, fastener withdrawal (typical)

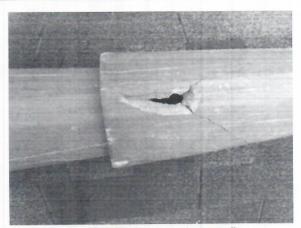


Fig. 4b. MOF, fracture tile (typical)

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		TABLE 1B: TEST RESULTS, B	UILD #2			
	LAP RIDGE TII	LE WITH APOC 705 POLYSET RT	A-1 ROOF TILE ADHESIVE			
ATTACHMENT:	#12 x 4-in. Stainless Steel wood screw at back-most hold of tile, embedded minimum 2 inches into the 2x6 ridge board/structural member.					
ADHESIVE RATES:	APOC 705 Polyset RTA-1 Roof Tile Adhesive: One (1) ~1-in. wide x 6-in. long ribbon across tile-width at 3-in. headlap and one (1) ~1-in. wide x 2-in. long ribbon longitudinally over fastener location					
CURE TIME (DAYS):	14					
Specimen #	Failing Load, lbf	Mode of Failure	Tile Deflection, in.	Tile Rotation		
1	461.0	Cohesive Foam	< 0.25	None		
2	355.0	Fracture Tile	< 0.25	None		
3	327.5	Loading Bolt Withdrawal	< 0.25	None		
4	566.0	Fracture Tile	< 0.25 None			
5	463.5	Cohesive Foam	< 0.25 None			
6	379.0	Cohesive Foam	< 0.25	None		
		Tile surface area, sq. ft	1.3	3		
	Fastening sy	stem contribution to uplift, lbf	207	.6		
Uplift resistance, psf		159.7				
Allowable overturning moment, ft-lbf		235	.0			
	Lowest failure overturning moment, ft-lbf			179.6		

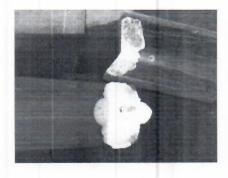


Fig. 5a. MOF, Cohesive foam (typical)

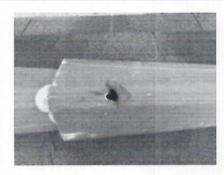


Fig. 5b. MOF, fracture tile (typical)

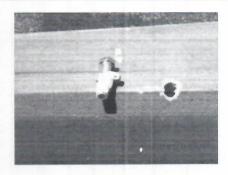


Fig. 5c. MOF, loading-bolt withdrawal (typical)

Laboratory Report 4c-HRT-23-LSOTM-01.A.R2 Hecker Ridge Tile, LLC

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	V RIDGE	TABLE 1C: TEST RESULTS, B					
ATTACHMENT:	Three (3) ring Stainless Steel shank nails adjacent to tile-ends at each butt-joint						
ADHESIVE RATES:	SAKRETE Portland Cement Type I-II mortar joints at each butt-joint, encasing the ring shank nails in mortar						
CURE TIME (DAYS):	28						
Specimen #	Failing Load, lbf	Mode of Failure	Tile Deflection, in.	Tile Rotation			
1	439.5	Fracture Tile	< 0.25	None			
2	287.0	Fracture Tile	< 0.25	None			
3	244.5	Fracture Tile	< 0.25	None			
4	404.5	Fracture Tile	< 0.25	None			
5	299.5	Fracture Tile	< 0.25	None			
6	311.0	Fracture Tile	< 0.25	None			
100		Tile surface area, sq. ft	1.5	5			
	Fastening sys	tem contribution to uplift, lbf	160	.9			
Uplift resistance, psf		107	.2				
Allowable overturning moment, ft-lbf			223	.8			
	Lowest failur	re overturning moment, ft-lbf	133	.1			

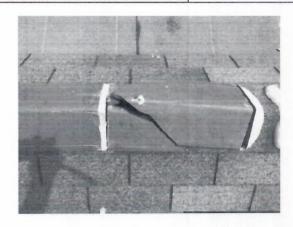


Fig. 6. MOF, fracture tile (typical)

2023-10-10





2.	SUMMARY:	4
		5

NEMO etc. has conducted uplift resistance testing of Lap Ridge Tile and V Ridge Tile in accordance with SBCCI-SSTD 11-99, resulting in the data presented herein.

Signed: C. B. Halligan

Signed:

Charles Phillips

Robert Nieminen, P.E.

Section Lead, Large-Scale Tests

President

REPORT HISTORY:

DATE	EVENT	NOTES	AUTHORIZATION
2023-08-28	DRAFT 1 issued	For client review	RN
2023-09-12	DRAFT 2 issued	For client review	RN
2023-09-12	DRAFT 3 issued	For client review	RN
2023-09-14	FINAL issued	After client review	RN
2023-09-20	DRAFT REVISION issued	Changed "#12 x 4-in. wood screws" to "#12 x 4-in. Stainless Steel wood screws" on page 2. Changed "3-in. ring shank nails" to "3-in. Stainless Steel ring shank nails"	RN
2023-09-20	REVISION issued	After client review	RN
2023-09-26	DRAFT REVISION2 issued	Added "embedded minimum 2 inches into the 2x6 ridge board/structural member" to build#1 and build#2 attachment details	RN
2023-10-10	FINAL REVISION issued	After client review	RN
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TRPT- 0001

REV H

REVISION DATE: 2023-08-01

RELEASED BY: MDA

-END OF REPORT-

APPENDIX 1: STATEMENT OF LIMITATION

The results presented are applicable solely to the products tested herein.

APPENDIX 2: DECISION RULE 1

All results reported to the client reflect observed values without incorporating measurement uncertainty. Determination of conformity to specifications will depend on acceptance limits, where results will be declared to pass if within the limits, and fail if outside the limits.

APPENDIX 3: TRACEABILITY

Product traceability for component tests is facilitated by certification mark, third-party random sampling, or signed Declaration of Manufacturing Location (DML) statement from the client. Third-party random sampling is accepted if undertaken by an ISO/IEC 10720 or ISO/IEC 10725 accredited entity which is independent of the manufacturer and the client. If conducted by NEMO etc., third-party random sampling is conducted per the sampling plan detailed in SOP-0005, and in accordance with ICC-ES AC85.

APPENDIX 4: TESTS, STANDARDS, EQUIPMENT AND OUTSOURCED LOG						
		TEST EQUIPMENT		CALIBRATION		
PROPERTY	STANDARD	DESCRIPTION	Asset #	PRE-TEST	NEXT	
Static uplift/ Overturning moment	SBCCI-SSTD 11-99	Dynalink	0606	2023-04-07	2023-04-07	
	A STATE OF THE STA	Load application frame	0667	-	-	

APPENDIX 5: STANDARD REFERENCES

SBCCI-SSTD 11-99 - SBCCI Test Standard for Determining Wind Resistance of Concrete or Clay Roof Tiles