

NEMO etc.

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ENGINEER **EVALUATE**

TEST

CONSULT

Laboratory Report 4c-HRT-23-LSOTM-01.A.R2

Uplift Resistance Testing

of

Lap Ridge and V Ridge Tiles

in accordance with

SSTD 11-97

Prepared for: Hecker Ridge Tile, LLC

47177 Conrad Anderson Rd. Hammond, LA 70401 c/o: John Hecker

Test Lab: NEMO etc.

10 Mauney Court Columbia, SC 29201

Date of Issuance: 2023-09-14

Revision 2: 2023-10-10











Laboratory Report 4c-HRT-23-LSOTM-01.A.R2 Hecker Ridge Tile, LLC

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LABORATORY REPORT

CLIENT OBJECTIVE

Establish wind uplift resistance performance of proprietary hip and ridge tile configurations.

TESTING SCOPE

Uplift resistance testing of Lap Ridge and V Ridge tiles in accordance with SBCCI-SSTD 11-99.

SAMPLES				
Insulation / Coverboards	Ву			
V Ridge Tiles	Hecker Ridge Tiles			
Lap Ridge Tiles	Hecker Ridge Tiles			
ADHESIVE / PRIMERS	ВУ	-		
MasterSeal NP 1	MBCC Group			
APOC 705 Polyset RTA-1 Roof Tile Adhesive	APOC / ICP Construction			
SAKRETE® Portland Cement Type I-II	SAKRETE			
FASTENERS / PLATES	BY			
#12 x 4-in. Stainless Steel wood screws	Generic			
3-in. Stainless Steel ring shank nails	Generic			

		TEST PRO	OGRAM		
PROJECT		DURATION		PERSONNEL	
NUMBER:	4a-HRT-23-LSOTM-01	PSA SIGNED:	2023-04-18	NEMO:	C. Phillips
CLIENT REFEREN	ICE: N/A	MATERIALS RECEIVED:	2023-06-16		
MD Notificati	on: N/A	TEST START:	2023-07-28	CLIENT (BUILDS):	M. Miller
	TRACEABILITY	TEST END:	2023-08-10		
VIA:	Product Labels			CLIENT (TEST):	M. Miller
By:	Client				
DATE:	N/A				

APPENDICES

Appendix 1 Statement of Limitation

Appendix 2 Decision Rule 1

Appendix 3 Traceability

Appendix 4 Tests, Standards, Equipment and Outsourced Log

Appendix 5 Standard References

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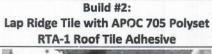
UPLIFT RESISTANCE:

SSTD 11-9

1.1 Specimen Preparation:

Six (6) specimens are constructed by client-representatives for each build combination and witnessed by NEMO etc. and client personnel. The panels are allowed a maximum cure-time of 28-days.

Build #1: Lap Ridge Tile with MasterSeal NP 1 Adhesive



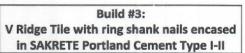




Fig. 1a. #12 x 4"-screw installed at tail (backmost hole) of Lap Ridge Tile

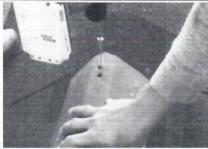


Fig. 2a. #12 x 4"-screw installed at tail (backmost hole) of Lap Ridge Tile



Fig. 3a. V Ridge Tiles with three (3) ring shank nails adjacent to the tail



Fig. 1b. Two 6-in. long 0.25-in. wide beads of MasterSeal NP 1 at fastened tail of Lap Ridge Tile



Fig. 2b. APOC 705 Polyset RTA-1 Roof Tile Adhesive applied to fastened tail of Lap Ridge Tile



Fig. 3b. SAKRETE Portland Cement Type I-II applied to V Ridge Tiles, encasing the ring shank

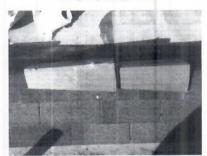


Fig. 1c. Lap Ridge Tile finished instalation



Fig. 2c. Lap Ridge Tile finished instalation



Fig. 3c. V Ridge Tile finished installation

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1.2 Procedure:

Using a load application frame, load is applied to the epoxy bolt at a rate to cause a deflection of approximately 1-in. per min.

1.3 Results:

		TABLE 1A: TEST RESULTS, B LAP RIDGE TILE WITH MASTER:					
ATTACHMENT:	#12 x 4-in. Stainless Steel wood screw at back-most hold of tile, 3-in. head lap, embedded minimum 2 inches into the 2x6 ridge board/structural member.						
ADHESIVE RATES:		MasterSeal NP 1: Two (2) 0.25-in. wide x 6-in. long beads of across tile-width at the 3-in. headlap and one (1) 0.25-in. x 3-in. long bead longitudinally across the fastener location					
CURE TIME (DAYS):	14						
Specimen #	Failing Load, lbf	Mode of Failure	Tile Deflection, in.	Tile Rotation			
1	431.5	Fastener Withdrawal	< 0.25	None			
2	420.0	Fastener Withdrawal	< 0.25	None			
3	350.0	Fastener Withdrawal	< 0.25	None			
4	433.0	Fastener Withdrawal	< 0.25	None			
5	335.5	Fracture Tile	< 0.25	None			
6	357.5	Fracture Tile	< 0.25	None			
		Tile surface area, sq. ft	1.3	3			
	Fastening sy	stem contribution to uplift, lbf	188	.9			
Uplift resistance, psf		145.3					
1 1	Allowa	ble overturning moment, ft-lbf	23	9			
	Lowest fail	ure overturning moment, ft-lbf	18	4			

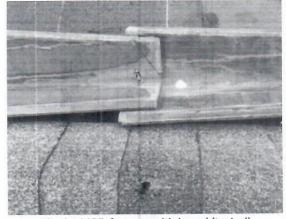


Fig. 4a. MOF, fastener withdrawal (typical)

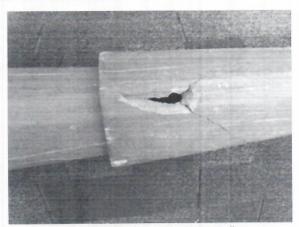


Fig. 4b. MOF, fracture tile (*ypical)

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		TABLE 1B: TEST RESULTS, B	UILD #2			
	LAP RIDGE TI	LE WITH APOC 705 POLYSET RT	A-1 ROOF TILE ADHESIVE			
ATTACHMENT:	#12 x 4-in. Stainless Steel wood screw at back-most hold of tile, embedded minimum 2 inches into the 2x6 ridge board/structural member.					
Adhesive Rates:		APOC 705 Polyset RTA-1 Roof Tile Adhesive: One (1) ~1-in. wide x 6-in. long ribbon across tile-width at 3-in. headlap and one (1) ~1-in. wide x 2-in. long ribbon longitudinally over fastener location				
CURE TIME (DAYS):	14					
Specimen #	Failing Load, lbf	Mode of Failure	Tile Deflection, in.	Tile Rotation		
1	461.0	Cohesive Foam	< 0.25	None		
2	355.0	Fracture Tile	< 0.25	None		
3	327.5	Loading Bolt Withdrawal	< 0.25	None		
4	566.0	Fracture Tile	< 0.25	None		
5	463.5	Cohesive Foam	< 0.25	None		
6	379.0	Cohesive Foam	< 0.25	None		
		Tile surface area, sq. ft	1.3	3		
	Fastening sy	stem contribution to uplift, lbf	207	.6		
		Uplift resistance, psf	159	.7		
	Allowa	ble overturning moment, ft-lbf	235	.0		
	Lowest fail	ure overturning moment, ft-lbf	179	.6		

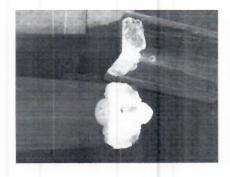


Fig. 5a. MOF, Cohesive foam (typical)

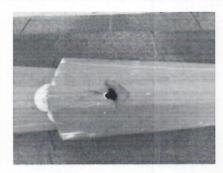


Fig. 5b. MOF, fracture tile (typical)

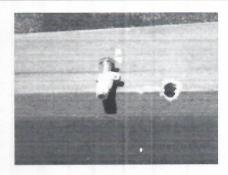


Fig. 5c. MOF, loading-bolt withdrawal (typical)

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	V RIDGE	TABLE 1C: TEST RESULTS, B TILE WITH SAKRETE PORTLAN				
ATTACHMENT:	Three (3) ring Stainless Steel shank nails adjacent to tile-ends at each butt-joint					
ADHESIVE RATES:	SAKRETE Portland Cement Ty	pe I-II mortar joints at each butt	-joint, encasing the ring shan	k nails in mortar		
CURE TIME (DAYS):	28					
Specimen #	Failing Load, lbf	Mode of Failure	Tile Deflection, in.	Tile Rotation		
1	439.5	Fracture Tile	< 0.25	None		
2	287.0	Fracture Tile	< 0.25	None		
3	244.5	Fracture Tile	< 0.25	None		
4	404.5	Fracture Tile	< 0.25	None		
5	299.5	Fracture Tile	< 0.25	None		
6	311.0	Fracture Tile	< 0.25	None		
200		Tile surface area, sq. ft	1.5	5		
	Fastening syst	em contribution to uplift, lbf	160	.9		
		Uplift resistance, psf	107	.2		
	Allowable	e overturning moment, ft-lbf	223	.8		
	Lowest failure	e overturning moment, ft-lbf	133	.1		

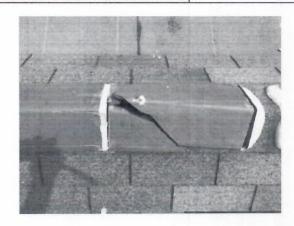


Fig. 6. MOF, fracture tile (typical)

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•	CONTRACTOR OF THE LOCATION
2.	SUMMARY:
	JUIVIIVIANT.

NEMO | etc. has conducted uplift resistance testing of Lap Ridge Tile and V Ridge Tile in accordance with SBCCI-SSTD 11-99, resulting in the data presented herein.

Signed: C. B. Hallin

Signed:

Charles Phillips

Section Lead, Large-Scale Tests

Robert Nieminen, P.E.

President

REPORT HISTORY:

DATE	EVENT	NOTES	AUTHORIZATION
2023-08-28	DRAFT 1 issued	For client review	RN
2023-09-12	DRAFT 2 issued	For client review	RN
2023-09-12	DRAFT 3 issued	For client review	RN
2023-09-14	FINAL issued	After client review	RN
2023-09-20	DRAFT REVISION issued	Changed "#12 x 4-in. wood screws" to "#12 x 4-in. Stainless Steel wood screws" on page 2. Changed "3-in. ring shank nails" to "3-in. Stainless Steel ring shank nails"	RN
2023-09-20	REVISION issued	After client review	RN
2023-09-26	DRAFT REVISION2 issued	Added "embedded minimum 2 inches into the 2x6 ridge board/structural member" to build#1 and build#2 attachment details	RN
2023-10-10	FINAL REVISION issued	After client review	RN

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TRPT- 0001

REV H

REVISION DATE: 2023-08-01

RELEASED BY: MDA

-END OF REPORT-

APPENDIX 1: STATEMENT OF LIMITATION

The results presented are applicable solely to the products tested herein.

APPENDIX 2: DECISION RULE 1

All results reported to the client reflect observed values without incorporating measurement uncertainty. Determination of conformity to specifications will depend on acceptance limits, where results will be declared to pass if within the limits, and fail if outside the limits.

APPENDIX 3: TRACEABILITY

Product traceability for component tests is facilitated by certification mark, third-party random sampling, or signed Declaration of Manufacturing Location (DML) statement from the client. Third-party random sampling is accepted if undertaken by an ISO/IEC 10720 or ISO/IEC 10725 accredited entity which is independent of the manufacturer and the client. If conducted by NEMO etc., third-party random sampling is conducted per the sampling plan detailed in SOP-0005, and in accordance with ICC-ES AC85.

APPENDIX 4: TESTS, STANDARDS, EQUIPMENT AND OUTSOURCED LOG						
	STANDARD	TEST EQUIPMENT		CALIBRATION		
PROPERTY		DESCRIPTION	Asset #	PRE-TEST	NEXT	
Static uplift/ Overturning moment	SBCCI-SSTD 11-99	Dynalink	0606	2023-04-07	2023-04-07	
		Load application frame	0667		-	

APPENDIX 5: STANDARD REFERENCES

SBCCI-SSTD 11-99 - SBCCI Test Standard for Determining Wind Resistance of Concrete or Clay Roof Tiles